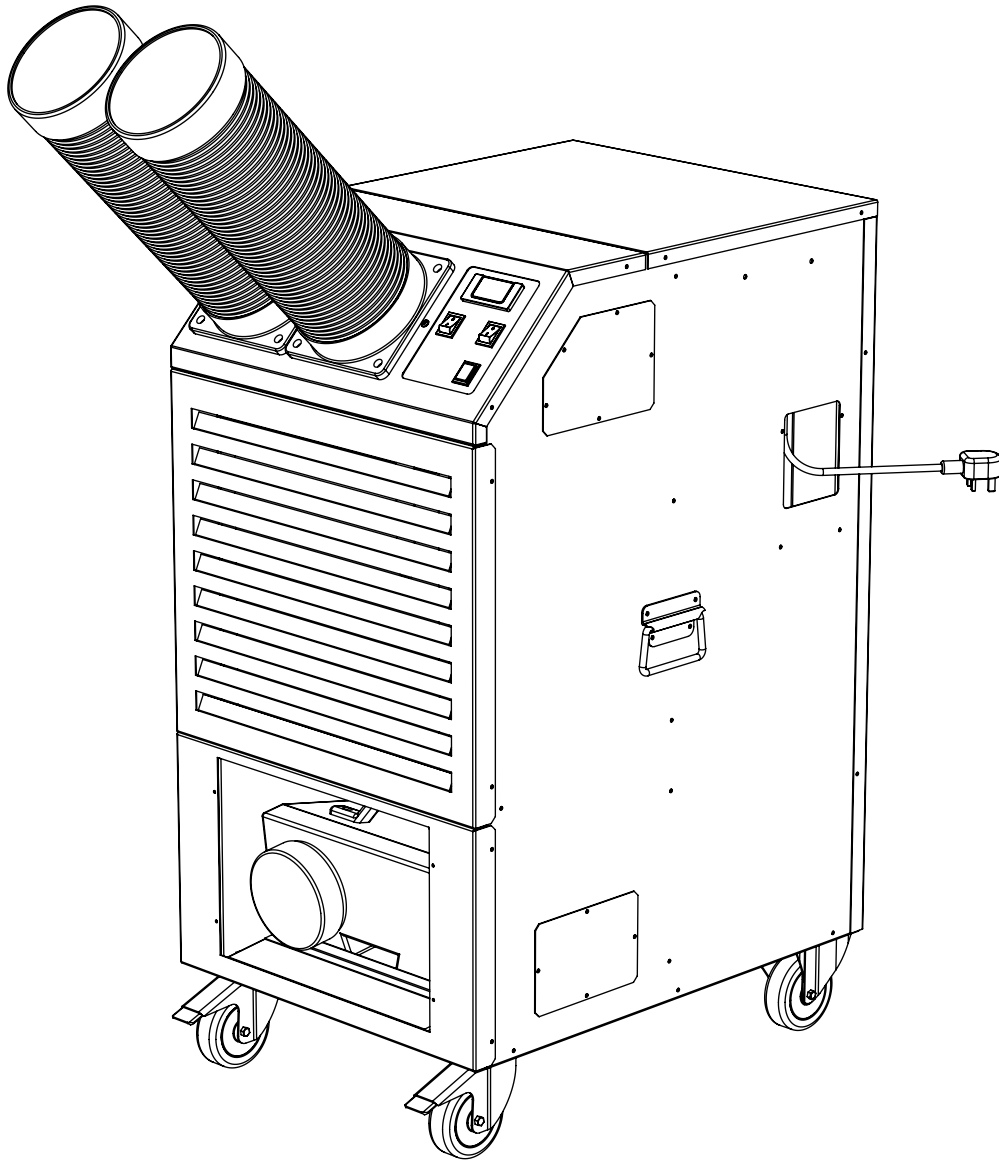


MCE 6.0-21



MCE 6.0-21C PORTABLE AIR CONDITIONER. PRODUCT MANUAL.

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WARNINGS



These instructions should be read by:

**The specifying engineer.
The installation engineer.
The user.
The service engineer.**



- **Failure to follow these instructions may result in risk of personal injury or damage to the equipment.**
- **Damage due to a failure to follow these instructions will invalidate the warranty.**
- **The appliance must be serviced by qualified engineers in compliance with local regulations.**
- **The appliance must be switched off and disconnected from the power supply before any work is carried out.**
- **There are no user controls inside the appliance casing.**
- **Do not place anything on top of the appliance.**
- **An air gap of at least 300mm should be allowed at the front and rear of the unit to ensure a clear airflow.**
- **Do not disconnect the appliance from the supply under load.**
- **For internal use only. Do not use out of doors.**
- **Extension cables should be correctly rated for the load, fully unwound and never run through water or over sharp edges.**
- **Always transport and store in an upright position.**
- **Maximum operating temperature 35 °C.**
- **Minimum operating temperature 21 °C.**

Specifications:

The MCE6.0 is a Mono-block portable air conditioning unit. It is connected to a 13 Amp. 230Vac. 50Hz power supply and comes fitted with a fused uk moulded plug.

It is recommended that the supply to the machine should be protected by a 30mA RCD



This appliance contains an A2L refrigerant classified as mildly flammable. Always read the user and service manual before operation. The minimal charge within the appliance does not require a minimum room size for safe operation.

WARNING.

Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.

The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).

Do not pierce or burn.

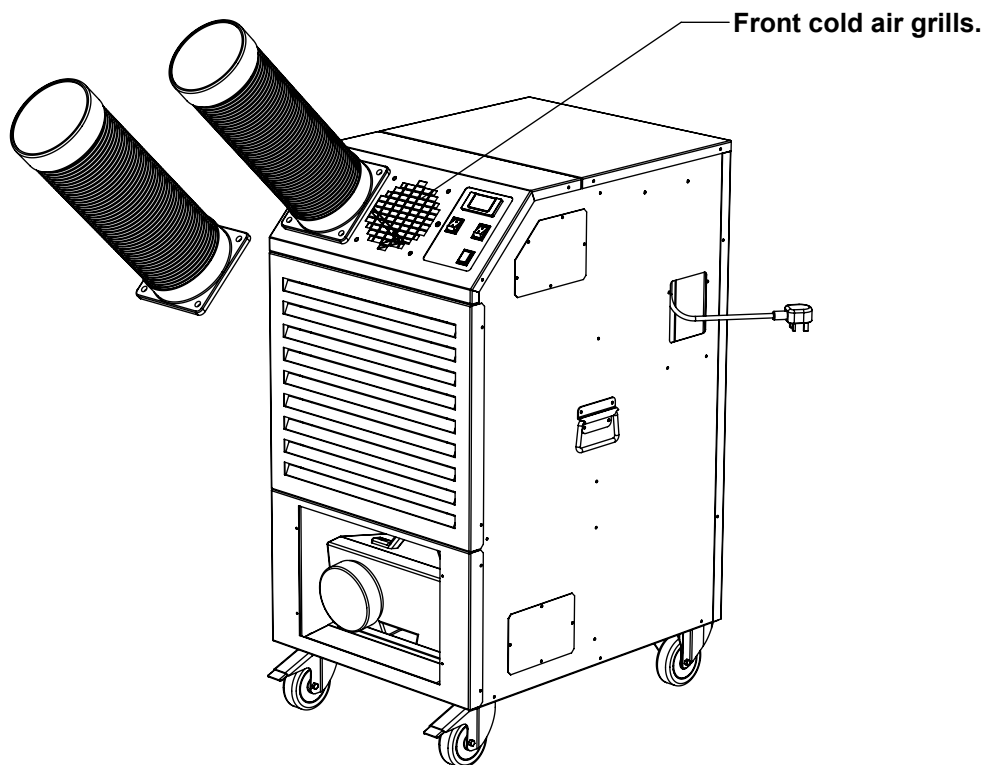
Be aware that refrigerants may not contain an odour.

TECHNICAL SPECIFICATIONS. MCE6.0-21	
Cooling capacity.	6.47 kw
Power supply.	230v. 1P. 50Hz. 13A UK plug.
Running current at 35 degrees /40% humidity.	8A
Refrigerant.	R454C. 1400g
Weight main cooling unit	92 kg
Maximum permissible refrigerant pressure.	370 psi
Main cooling unit noise level.	65 dB(A)
Main unit evaporator airflow. Maximum.	1198 m ³ /h
Main unit condenser airflow. Maximum.	1200 m ³ /h
Minimum operating temperature.	21 °C
Maximum operating temperature.	35 °C
IP rating.	IP2X
Dimensions H/W/D	1086/526/774mm (including spigot)
Exhaust duct diameter.	150mm
GWP	<150

Set up and operation:

To prevent transport damage the appliance is shipped with the front cold air ducts supplied loose. These ducts should be fitted before use.

Tools required: No2 PZ screwdriver.



1: Remove the 8 x M5 fixings with star washers at the front cold air grill of the machine.

2: Use these fixings to secure the cold air ducts in place. Pinch tight. Ensure the star washers are refitted.

Set up and operation cont'd:

- The unit is designed to operate between 21 °C and 35 °C. Operation outside of these temperatures could cause compressor failure and will invalidate the warranty. If the temperature in the room is above 35 °C it is recommended that all the doors and windows are opened and the unit run on Fan only to reduce the temperature.
- Site the unit on a firm level surface and apply the castor brakes. Do not operate the machine without engaging the castor brakes.
- Attach the 150mm exhaust duct and route to a suitable discharge point. Keep the duct as short and straight as possible. Do not operate the unit if the hose is kinked or punctured. Do not exceed the supplied length of exhaust duct.
- Should air need to be directed to a particular area fit the air discharge hoses to the front outlets and extend to the desired discharge points. Do not exceed 1.25M per hose.
- Check that the water drain tank is correctly located in its housing and the flexible drain hose is inserted into the tank.
- Connect the unit to a 230Vac 50Hz power supply.
- Turn the 'Fan On' switch to 'I' to start the fans.
- Turn the 'Cooling On' switch to 'I' to start the compressor. It should be noted that the compressor will not start if the fans are not running or the ambient temperature is below 21 °C. The compressor is fitted with a start delay timer and will not run for 3 minutes from activation of the cooling switch. This device is designed to protect the compressor from repeated start/stop cycles.
- Set the digital thermostat to the desired temperature (This is the 'set point'). During normal running the digital thermostat read-out shows the ambient temperature of the room. (See P6 for setting the digital thermostat)
- Allow a minimum of 10 minutes for the unit to start cooling.
- During the cooling process the unit will produce condensate (water) which will drain into the water drain tank. Once this tank fills to a set level it will switch the compressor and fans off and illuminate the 'Tank Full' lamp.
- Before removing the water drain tank, and to avoid any potentially damaging water spillage, switch the fans and cooling off and allow 5 minutes for any accumulated moisture within the machine to drain into the tank.
- To empty the tank carefully remove it from the machine using the grab handle on the top by lifting and sliding it forwards. Do not loosen or remove the large screw cap on the front of the tank. Once the tank is emptied replace it in the housing ensuring it is correctly located and that the flexible drain hose is inserted into the tank.
- The machine can now be restarted.
- Ensure the water drain tank is empty prior to transportation.
- Do not remove the water drain tank while the machine is operating.

Setting the digital thermostat:

How to see the set point:

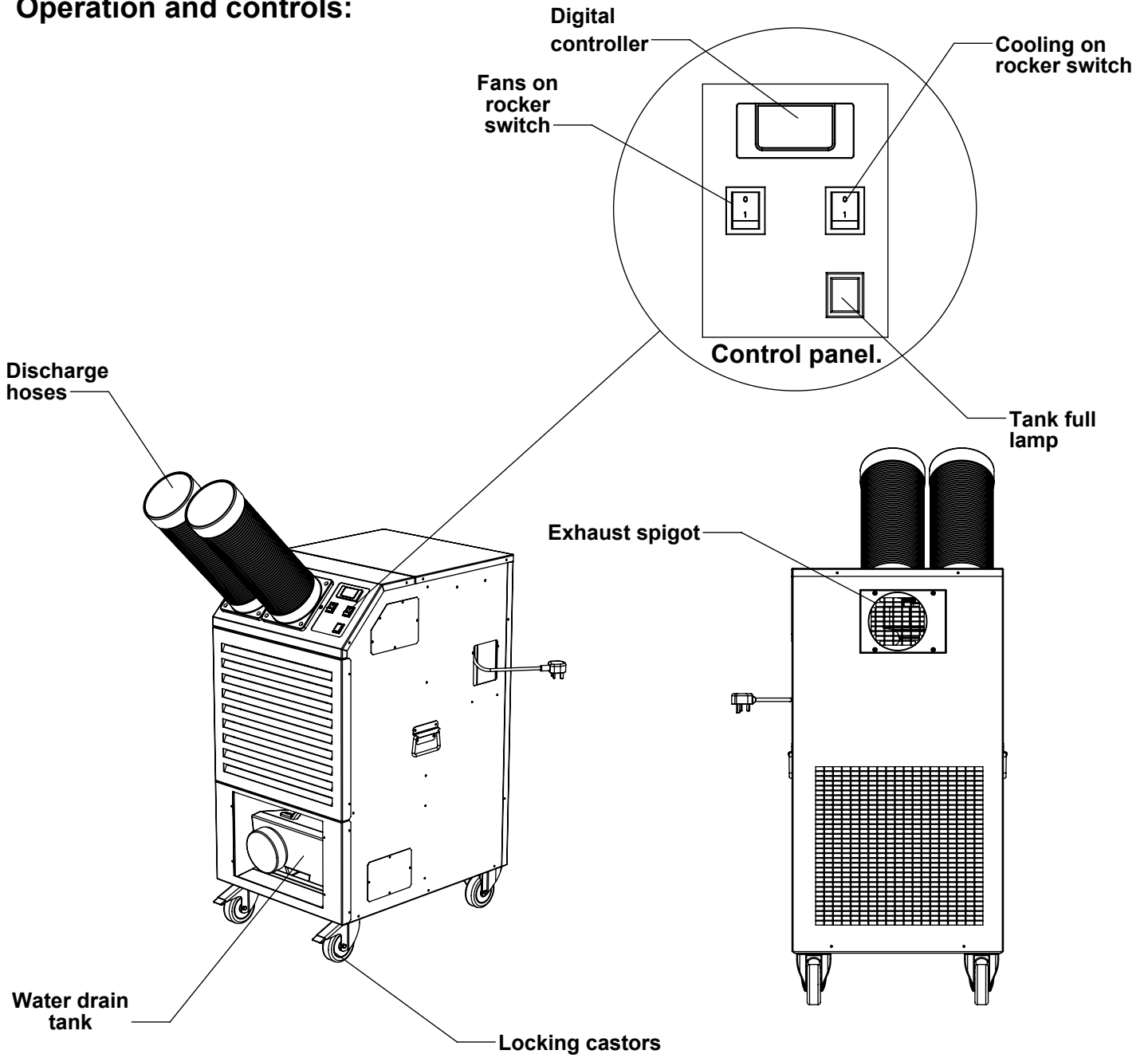
- The set point is the minimum temperature the air-conditioner will operate down to.
- To see the set point push and immediately release the SET key: the display will show the set point value.
- Push and immediately release the SET key or wait for 5 seconds to display the ambient room temperature.



How to change the set point:

- The appliance comes factory set at 21 °C.
- Push the SET key for more than 2 seconds to change the set point value.
- The value of the set point will be displayed and the "°C" LED starts blinking.
- To change the set point value push the up or down arrows within 10 seconds. The minimum set point is 21 °C.
- To memorise the new set point value push SET key or wait for 10 seconds.

Operation and controls:





Maintenance and upkeep:

Maintenance and service work should only be carried out by competent technicians with experience and qualifications in the handling of A2L refrigerants.

The appliance should always be disconnected from the power supply before any work is carried out.

Before maintenance work is carried out all technicians should:

- a) Carry out safety checks to ensure the risk of ignition is minimised.**
- b) Operate with controlled procedures to minimise the risk of flammable gas or vapour being present while work is carried out.**
- c) Ensure all staff in the local area are instructed in the nature of the work being carried out.**
- d) Not work in confined spaces.**
- e) Check work areas with an appropriate leak detector prior to and during work to minimise the risk of flammable atmospheres.**
- f) If any hot work is being carried out an appropriate fire extinguisher should be available to hand. Either Co2 or dry powder.**
- g) All possible ignition sources should be kept sufficiently far away from the work area.**
- h) Adequate ventilation shall be provided when breaking into the refrigeration system. The ventilation should safely disperse any released refrigerant to the external atmosphere.**
- i) When replacing electrical components only spare parts specified by the manufacturer shall be used.**
- j) Electrical work should be preceded with initial safety checks:**
 - i) All capacitors need to be discharged in a manner that avoids sparks.**
 - ii) No live electrical components or wiring should be exposed while charging, recovering or purging the system.**
 - iii) There is continuity of earth bonding.**
- k) Under no circumstances should potential sources of ignition be used in the searching for or detection of refrigerant leaks.**
- l) On discovery of a leak all refrigerant should be removed before a repair is carried out. The manufacturer recommends purging the circuit with an inert gas before brazing.**
- m) Before charging ensure the refrigeration system is earthed.**

Routine checks:

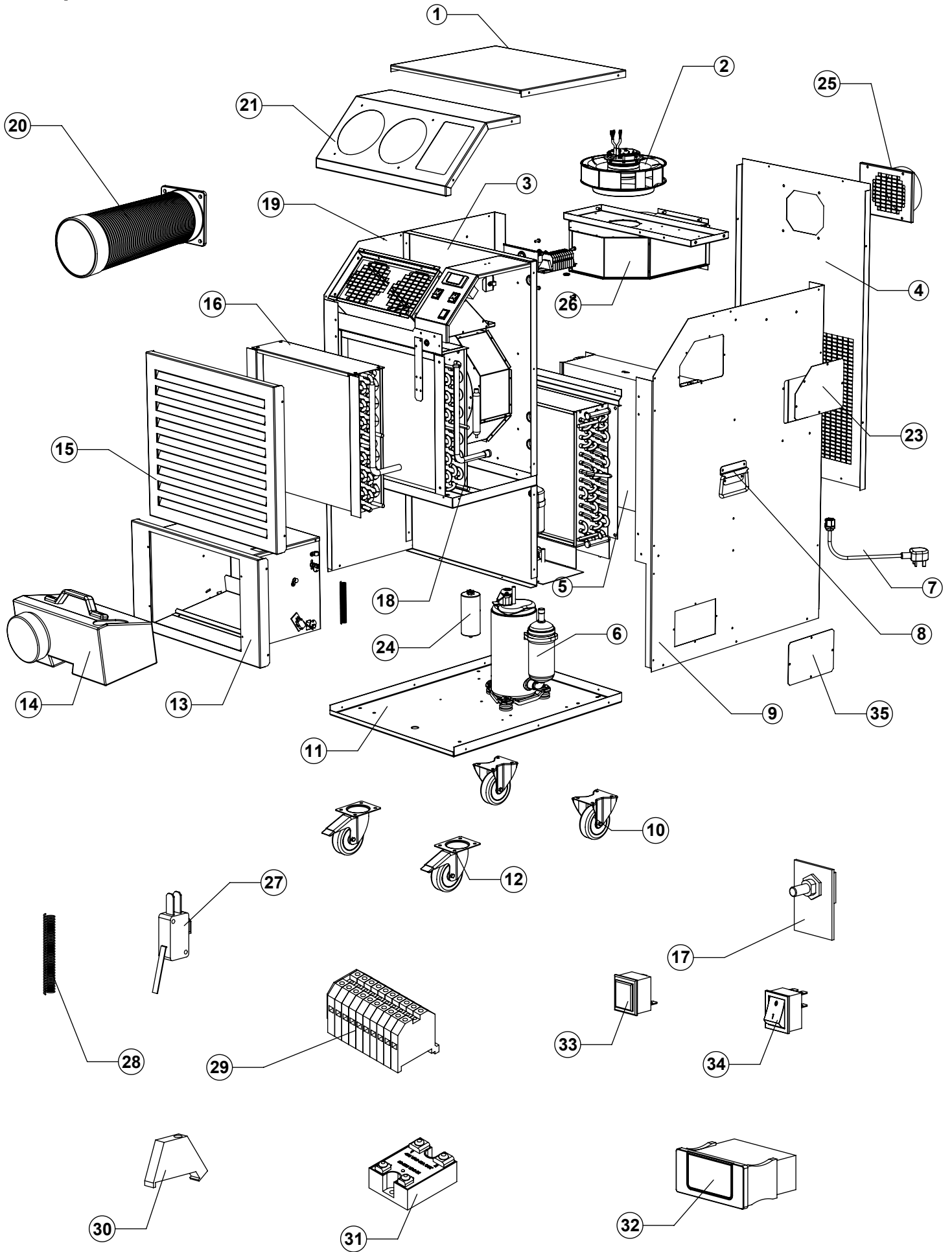
- 1: Check and clean the evaporator and condenser heat exchanger coils. Build up of dust and dirt can severely effect the performance of the machine. Remove the front and rear panels and clean with compressed air.
- 2: Periodically check the water tank drain mechanism is operating correctly and the drain hose is present and in good condition.
- 3: Regularly inspect the mains cable and plug for signs of damage or wear. Do not operate the machine with a damaged mains cable.
- 4: Check that the castors are running freely and that the breaking mechanisms are working correctly.

Troubleshooting guide:

PROBLEM	POSSIBLE CAUSE	SOLUTION
Machine fails to operate	Power Failure	Check unit is connected to the power supply.
		Check plug fuse for failure and correct 13A rating.
		Check Building circuit is not overloaded.
Poor cooling performance.	'Tank Full' lamp illuminated	Empty water tank.
	Cooling not selected	Switch cooling on
	Digital controller set below ambient temperature.	Check setting on digital controller.
	Coils dirty	Clean coils. See Maintenance.
	Filters dirty. (where fitted)	Clean filters. See maintenance.
	Exhaust hose too long or kinked. Exhaust outlet restricted or blocked.	Ensure maximum duct length is not exceeded. Ensure duct is run as straight as possible and is venting correctly at it's exit point.
	Air inlet grills obstructed	Remove obstruction.
Water leaking.	Clogged drain hose.	Remove blockage.
	Water drain tank missing	Replace tank
	Tank full and tank mechanism not working correctly.	Check tank mechanism operates correctly. Ensure 'Tank Full' lamp illuminates when mechanism is activated.
	Drain hose not correctly located in tank.	Ensure drain hose is located inside the tank.
Compressor stops working.	Input voltage too low.	Check line voltage.
	Water drain tank full.	Check water drain tank is not full.

SHOULD YOU CONTINUE TO EXPERIENCE PROBLEMS PLEASE CONTACT THE SUPPLIER.

Exploded view:



Spare Parts:

ITEM No	PART No	DESCRIPTION	PRICE
1	BW010211	TOP REAR PANEL	POA
2	FA010309	250mm BACKWARD CURVED EC FAN	POA
3	BW040513	CENTRE PANEL	POA
4	BW010706	REAR PANEL	POA
5	FR030211	CONDENSER COIL	POA
6	FR010128	COMPRESSOR. Boyard	POA
7	EL020108	MAINS CABLE	POA
8	ME040305	TRUNK HANDLE	POA
9	BW010311	RIGHT SIDE PANEL	POA
10	ME010211	100mm FIXED CASTOR	POA
11	BW011002	BASE PANEL	POA
12	ME010212	100mm SWIVEL CASTOR	POA
13	BW010619	LOWER FRONT PANEL	POA
14	ME040137	CONDENSATE TANK	POA
15	BW010618	FRONT TOP PANEL	POA
16	FR030111	EVAPORATOR COIL	POA
17	EL030145	SPEED CONTROLLER	POA
18	BW040514	GALVANISED DRIPTRAY	POA
19	BW010408	LEFT SIDE PANEL	POA
20	BW030112	COLD AIR DUCT ASSEMBLY	POA
21	BW010212	TOP FRONT PANEL	POA
22	EL020426	TERMINAL CROSS LINK. (Not shown)	POA
23	BW040122	UPPER ACCESS PLATE	POA
24	EL030310	CAPACITOR 50 uf	POA
25	BW010920	OUTLET SPIGOT ASSEMBLY	POA
26	BW040515	GALVANISED FAN HOUSING	POA
27	EL030252	MICROSWITCH	POA
28	ME040526	SPRING	POA
29	EL020424	TERMINAL ASSEMBLY. 6mm.	POA
30	EL020403	DIN RAIL END STOP	POA
31	EL030215	40A SOLID STATE RELAY	POA
32	EL030403	DIGITAL CONTROLLER XR10	POA
33	EL030704	INDICATOR LAMP	POA
34	EL030109	0/1 ROCKER SWITCH	POA
35	BW040123	LOWER ACCESS PLATE	POA
36	BW030441	FASCIA LABEL (Not shown)	POA
37	FR020101	3/8 COPPER PIPE (Not shown)	POA
38	FR020308	20g FILTER DRIER (Not shown)	POA
39	FR010302	3/8 INSULATION TUBE (Not shown)	POA

MCE 6.0-21 Wiring diagram

